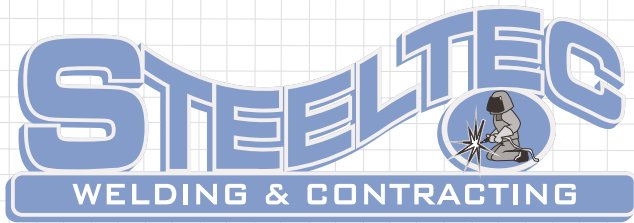


# The Bucket Shop



## The Bucket Shop / Steeltec Facility Statistics

### Technical Department & Specialty Work

- Full Auto Cad Engineering Department
- NC Compatible Computerized Cutting Table
- 8'x30' Cutting Capacity (Plasma Arc and Oxy Fuel)
- Ability to cut Stainless and Chromium Carbide
- Custom Edges and Bucket Parts
- Custom design - build in house engineering

### Heavy Manufacturing

- To customer Supplied Engineering
- P&H 1550-2000 Dipper Rebuild

### Physical Plant & Equipment

- 35,000 Square Feet, Total Complex Compromises of Storage and Manufacturing
- 5 Overhead Crane Aisles (3.7.5 Ton, 1-20 Ton, 1-4 Ton)
- 18 Power Sources
- 400 Ton Pacific Brake Press
- Complete Manifold Gas Supply System
- 3 Portable Line Bore Units (capable of build up and material removal)
- 7 completely tooled welding field trucks (all units have 400 amp welding machines installed)
- 2 welding units come complete with hydraulic hoists
- 1-28 foot flat deck support truck with Tilt & Load Capability
- Variety of fork lifts and loaders

### Machine Shop

- 1 TOS Lathe 18" Swing, 6 foot bed
- 1 TARNOV Lathe 22" Swing, 8 foot bed
- 1 ELLIOT Drill press 3" hole capability
- EX-CELLO Milling Machine
- 1 100 Ton IRON WORKER

### Steel Plate & Castings

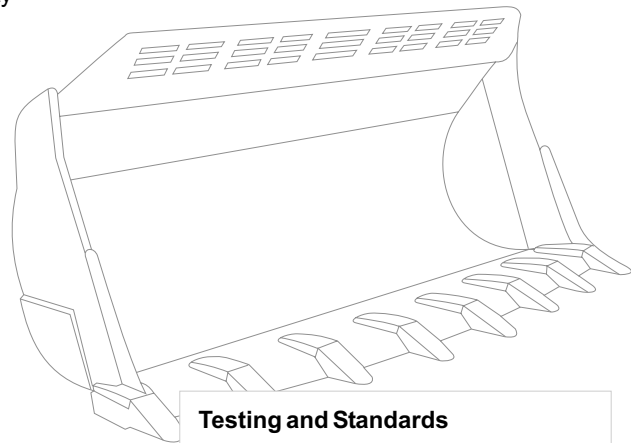
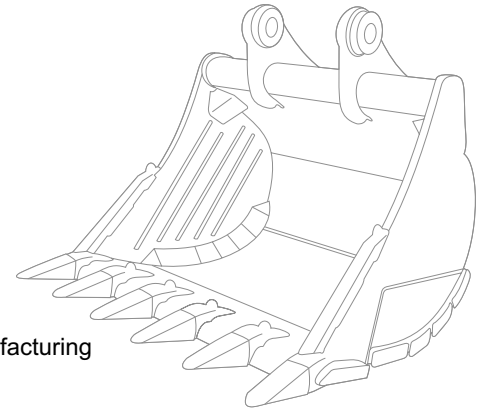
- Heat Treated Abrasion Plate (Cut to size or by sheet)
- Manganese Castings
- Most Plate stocked in full sheet sizes

### Assembly

- Design/build new Buckets to Customer Specifications
- Fabricate new Buckets to OEM Specifications
- Restoration of Old Buckets

### Bucket Inventory - over 120 units in stock

- Cat Loader & Excavators
- Wagner
- John Deere
- Hitachi
- Liebherr
- EJC
- Komatsu
- Daewoo



### Testing and Standards

TSSA Certified for the welding of high-pressure pipe.

The Bucket Shop is CWB approved to CSA Standard W47.1 (Certification of Companies for Fusion Welding of Steel Structures) in Division 2.1

All supervisory Staff have been certified to CWB Standards.